

Tooling Schedule

Project No.: AY116-168

>>> Stand for estimated status

Date: May 19th, 2017

Customer Name: MBL INDUSTRILES

✓✓✓ Stand for actual status

Start Date: April 26, 2017

Test Date: June 04th ,2017

Sales: Tina.Shao

Engineer: Mr.Xu

Mold maker: Mr.Wen

ITEMS	Week 18						Week 19						Week 20						Week 21						Week 22						Week 23						Week 24					
	Apr 28 to May 3						May 5 to 10						May 12 to 17						May 19 to 24						May 26 to 31						June 2 to 7						June 9 to 14					
	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6	1	2	3	4	5	6
Order release	✓																																									
Drawings analysis/design		>>>	>>>	>>>																																						
Mold drawing approval				>>>	>>>																																					
Materials Order						>																																				
CAD CNC program						>																																				
Rough tooling mold base																																										
CNC Cavity Milling																																										
CNC Core Milling																																										
Cooling system																																										
Heat treatment																																										
Wire cut																																										
Electrode making																																										
EDM - Rough/precise																																										
Ejection system																																										
Injection system																																										
Vent Grinding																																										
Safety tools																																										
Polishing																																										
Engraving / Date insert																																										
Mold fitting/assemble																																										
Mold 1st test																																										
1st QC																																										
Mold Debugging																																										
Texturing																																										
Final test/Make samples																																										
Parts QC																																										
Ship Samples																																										
Samples approval																																										
Customer approve molds																																										
Final check for shipping																																										
Arrange the shipment																																										

NOTE : ABERY must send the pictures of tool and progress on Friday.